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ARTICLES OF ORGANIZATION
Limited Liability Company
(Organized under Chapter 183 of the Wisconsin Statutes)

Article 1. Name of Limited Liability Company is

ACE ETHANOL, LLC.

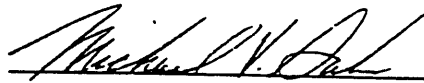
Article 2. The street address of the initial registered office is 603 S. Washington, Thorp, Wisconsin 54771.

Article 3. The name of the initial registered agent at the above registered office is Michael V. Salm.

Article 4. Management of the limited liability company shall be vested in its members.

Article 5. Executed on January 15th, 2001.

Name and complete address of each organizer:


Michael V. Salm
603 S. Washington
Thorp, Wisconsin 54771

This document was drafted by:

Michael V. Salm
Attorney at Law
603 S. Washington
Thorp, WI 54771

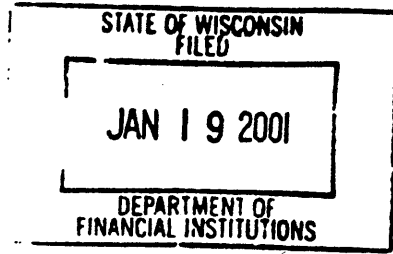
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159634 ICORP130	130.00
JAN 18 12:00PM	
#. B	
159634 EXPED 25	25.00

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**ARTICLES OF ORGANIZATION
CHAPTER 183**



2001 MAY 14 AM 8:00

ARTICLES OF AMENDMENT
Limited Liability Company

ARTICLES OF
AMENDMENT

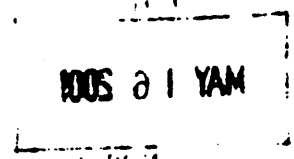
- A. The present limited liability company name (prior to any change effected by this amendment) is: **Ace Ethanol, LLC.**

RESOLVED, THAT the articles of organization be amended as follows:

Article ⁴~~3~~. Management of the limited liability company shall be vested in a manager or managers.

- B. Amendment(s) to the articles of organization was adopted by the vote required by sec. 183.0404(2), Wis. Stats.

- C. Executed on May 10th, 2001



Alex Samardzich
 Alex Samardzich, Manager

This document was drafted by:

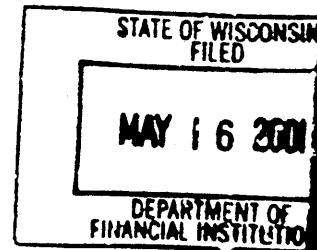
Michael V. Salm
 Attorney at Law
 603 S. Washington
 Thorp, WI 54771

MAY 14 12:00PM
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**ARTICLES OF
AMENDMENT**

- CHAP. 183

- Management: Shall be
in a Manager or Manager



Michael V. Salm
Salm & Knox-Bauer
PO Box 186
Stanley WI 54768

DEPARTMENT OF FINANCIAL INSTITUTIONS

Greetings:

I do hereby certify that

ACE ETHANOL, LLC

is a domestic limited liability company organized under the laws of this state and that its date of organization is January 18, 2001.

I further certify that said company has not filed articles of dissolution with this department.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed the official seal of the Department on September 20, 2002.



A handwritten signature in black ink, appearing to read "Dave Duecker".

Dave Duecker, Administrator
Department of Financial Institutions

BY: A handwritten signature in black ink, appearing to read "Cathy Mickelson".

Effective July 1, 1996, the Department of Financial Institutions assumed the functions previously performed by the Corporations Division of the Secretary of State and is the successor custodian of corporate records formerly held by the Secretary of State.